

49

DART AEROSPACE LTD	Work Order:	21787
Description: Bracket	Part Number:	D3207-1 D3207-2
Dwg: D3207 Rev. A page 1	Qty:	6 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC RF CAV. 06.08	Issue Traveler Note: To be made in multiples of 10 Dwg not required	KJ	04.10.25	6
2	MV	her D3207-1 or D3207-2 (+0.020/-0.000) grain along 2.880" 50/4) 0.050" thick			
		Sul chayle			
3	MV	Batch: M16203		EP 04/12/10	
4	QC2	1 and Dwg D3207			
5	QC8	off the CNC machine			
6	GA				
7	GB	07-1 as per Dwg D3207			
8	GB	for D3207-2 as per Dwg D3207			
9	QC5				
10	FP	Chemical Conversion Coat as per QSI 005 4.1			
11	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3			
12	QC3	Inspect Powder Coat			
13	ST	Identify and Stock	D3207-1 Qty: D3207-2 Qty:		
14	AC	Parts to Stock and Prorate cost to parts per Step 13 Cost / part		5 ux 05/01/13	
15	DC	Close W/O Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	04.04.15	New issue	KJ/RF	

RELEASED

11/04/05/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action - Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No

DQA: _____

Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Job Costing Report

Dart Aerospace Ltd.
HawkesburyOct 21, 2004
03:29 pm

Work Order No : 0021787
 Project Name : D3207-1
 Project For : WK449
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3207-1
 Description : Bracket
 Manufactured : Yes
 Amount Req'd : 6
 Amount Done : 0
 Start Date : 10-21-04
 Est Finish Date : 11-30-04
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00	0.00	0.00
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00	0.00	0.00
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00	0.00	0.00
Total Cost :	0.00	0.00	0.00	0.00	
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss)	0.00	0.00

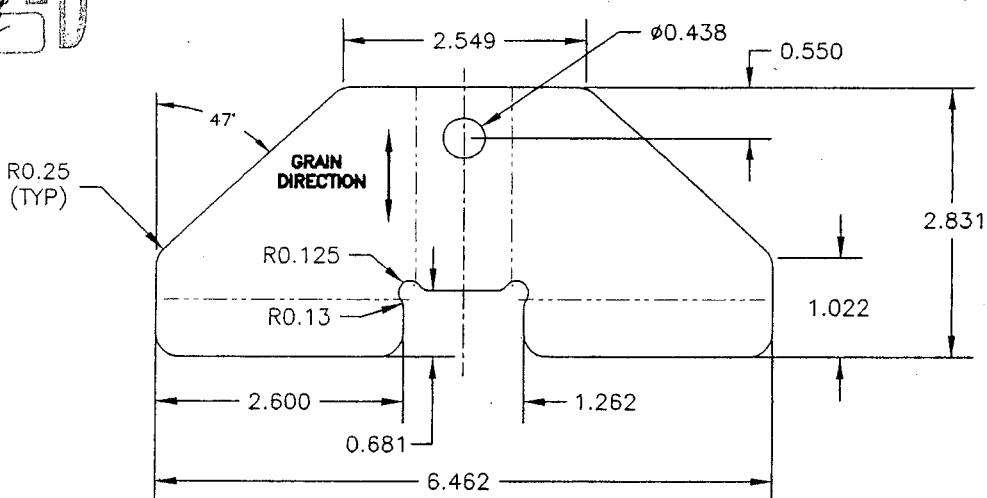


COPIED
BY DRAFTS

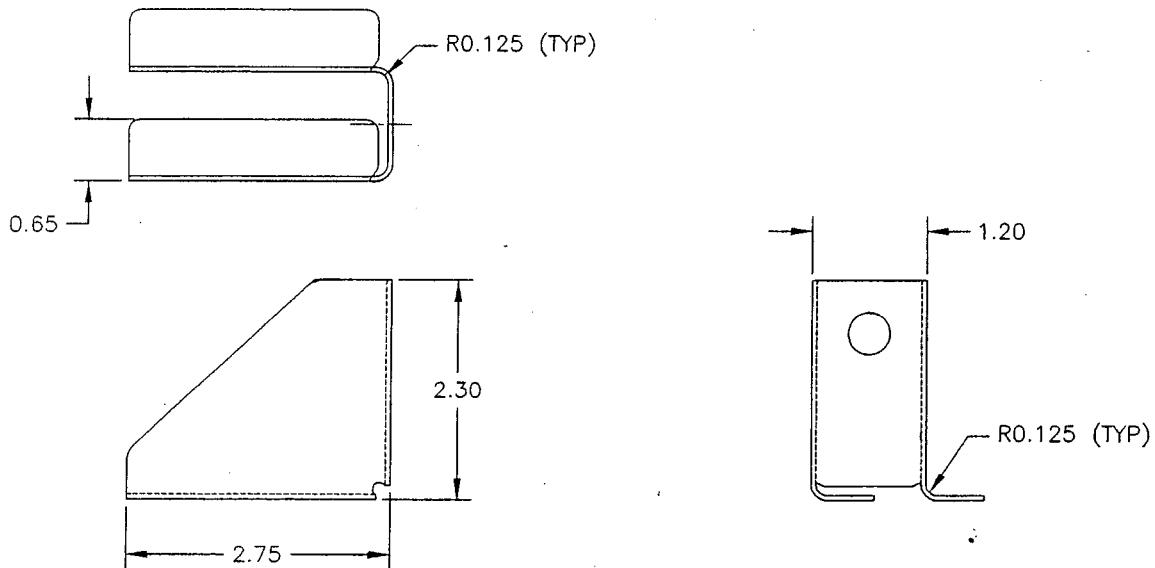
CONTROLLED COPY

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3207
DATE		REV. A
04.01.27		SHEET 1 OF 3
		SCALE 1:2
A	04.01.27	NEW ISSUE

RELEASED
04.04.05



D3207-1/-2 FLAT PATTERN



D3207-1 BEND DETAIL (SHOWN)
D3207-2 OPPOSITE

D3107-1/-2 BRACKET

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.050 THICK (M2024T3S.050)
- 2) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.